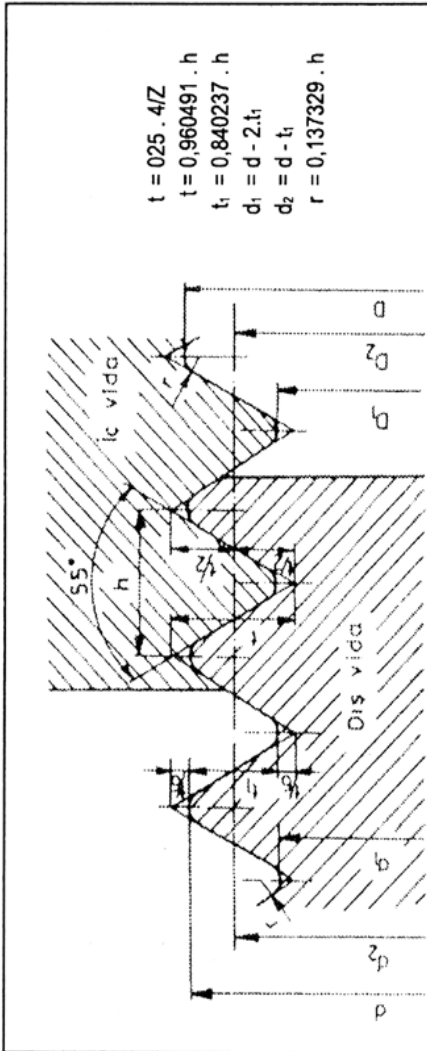


## WHITWORTH BORU VIDA DIŞLERİ



Vida çapı Parmak	Dış çap $d = D_2$	Bölüm dairesi çapı $d_2 = D_2$	Dış dibi çapı $d_1 = D_1$	Adım $h$	1" te diş sayısı	Diş derinliği $t_1$	Yuvarlaklık $r$
R1/8	9,728	9,147	8,566	0,907	28	0,581	0,125
R1/4	13,157	12,301	11,445	1,337	19	0,856	0,184
R3/8	16,662	15,806	14,950	1,337	19	0,856	0,184
R1/2	20,955	19,793	18,631	1,814	14	1,162	0,249
(R5/8)	22,911	21,749	20,587	1,814	14	1,162	0,249
R3/4	26,441	25,279	24,117	1,814	14	1,162	0,249
(R7/8)	30,201	29,039	27,877	1,814	14	1,162	0,249
R1	33,249	31,770	30,291	2,309	11	1,479	0,317
(R11/8)	37,897	36,418	34,939	2,309	11	1,479	0,317
R11/4	41,910	40,431	38,952	2,309	11	1,479	0,317
(R13/8)	44,323	42,844	41,365	2,309	11	1,479	0,317
R11/2	47,803	46,324	44,845	2,309	11	1,479	0,317
(R13/4)	53,746	52,267	50,788	2,309	11	1,479	0,317
R2	59,614	58,135	56,656	2,309	11	1,479	0,317
(R21/4)	65,710	64,231	62,752	2,309	11	1,479	0,317
R21/2	75,184	73,705	72,226	2,309	11	1,479	0,317
(R23/4)	81,534	80,055	78,576	2,309	11	1,479	0,317
R3	87,884	86,405	84,926	2,309	11	1,479	0,317
(R31/4)	93,830	92,351	90,872	2,309	11	1,479	0,317
R31/2	100,330	98,851	97,372	2,309	11	1,479	0,317
(R33/4)	106,680	105,201	103,722	2,309	11	1,479	0,317
R4	113,030	111,551	110,072	2,309	11	1,479	0,317
(R41/2)	125,730	124,251	122,772	2,309	11	1,479	0,317
R5	138,430	136,951	135,472	2,309	11	1,479	0,317
(R51/2)	151,130	149,651	148,172	2,309	11	1,479	0,317
R6	163,830	162,351	160,872	2,309	11	1,479	0,317

## WHITWORTH İNCE VIDA DIŞLERİ

Vida anma çapı	Vida dış çapı D (d)		Dış dibi çapı $d_1$ mm	Bölüm dairesi çapı $d_1$ mm	1" te diş sayısı	Vida adımı mm
	Parmak	mm				
1/16"	0,1875	4,763	3,747	4,255	32	0,794
1/32"	0,2188	5,556	4,394	4,975	28	0,907
1/4"	0,2500	6,350	5,100	5,725	26	0,977
9/32"	0,2812	7,142	5,893	6,518	26	0,977
5/16"	0,3125	7,938	6,459	7,199	22	1,156
3/8"	0,3750	9,525	7,899	8,712	20	1,270
1/16"	0,4375	11,113	9,304	10,209	18	1,411
1/2"	0,5000	12,700	10,668	11,684	16	1,588
9/16"	0,5625	14,288	12,256	13,272	16	1,588
5/8"	0,6250	15,875	13,459	14,712	14	1,814
11/16"	0,6875	17,463	15,137	16,300	14	1,814
3/4"	0,7500	19,050	16,336	17,693	12	2,117
13/16"	0,8125	20,638	17,924	19,281	12	2,117
1/8"	0,8750	22,225	19,269	20,747	11	2,309
1"	1,0000	25,400	22,148	23,774	10	2,540
1 1/8"	1,1250	28,575	24,963	26,769	9	2,822
1 1/4"	1,2500	31,750	28,138	29,944	9	2,822
1 3/8"	1,3750	34,925	30,861	32,893	8	3,175
1 1/2"	1,5000	38,100	34,036	36,068	8	3,175
1 5/8"	1,6750	41,275	37,211	39,243	8	3,175
1 3/4"	1,7500	44,450	39,802	42,126	7	3,629
2"	2,0000	50,800	46,152	48,476	7	3,629
2 1/4"	2,2500	57,150	51,730	54,440	6	4,234
2 1/2"	2,5000	63,500	58,080	60,790	6	4,234
2 3/4"	2,7500	69,850	64,430	67,140	6	4,234
3"	3,0000	76,200	69,692	72,946	5	5,080
3 1/4"	3,2500	82,550	76,042	79,296	5	5,080
3 1/2"	3,5000	88,900	81,670	85,285	4 1/2	5,645
3 3/4"	3,7500	95,250	88,020	91,635	4 1/2	5,645
4"	4,0000	101,600	94,370	97,985	4 1/2	5,645
4 1/4"	4,2500	107,950	99,822	103,886	4	6,350