



CİVATA SIKMA MOMENTLERİ

Civata Çapı	Anahtar Ağız Ölçüsü	Civata Kalitesine Göre Sıkma Momenti (Nm)		
		8.8	10.9	12.9
M 3	5,5	1,34	1,88	
M 4	7,0	3,04	4,32	5
M 5	8 - 9	6,03	8,48	10,1
M 6	10,0	10,3	14,7	17
M 8	13 -14	25,5	35,3	44
M 10	16	50	70,6	90
M 10 x 1,25	16	51,1	71,8	100
M 12	18	87,3	123	143
M 14	22 - 23	138	194	228
M 14 x 1,25	22 - 23	146	206	242
M 16	24 - 26	210	299	346
M 18	27	289	411	478
M 20	30	411	578	674
M 22	32	559	784	897
M 24	36	711	1.000	1.170
M 24 x 2	36	761	1.069	1.230
M 27	41	1.049	1.481	1.700
M 30	46	1.422	2.010	2.310
M 30 x 2	46	1.571	2.210	2.490
M 33	50	1.932	2.716	
M 36	55	2.481	3.491	
M 39	60	3.226	4.531	
M 42	65	3.991	5.609	
M 45	70	4.992	7.012	
M 48	75	6.021	8.473	
M 52	80	7.747	10.885	
M 56	85	9.650	13.582	
M 60	90	11.964	16.867	
M 64	95	14.416	20.300	
M 68	100	17.615	24.771	
M 72	105	21.081	29.645	
M 76	110	24.973	35.118	
M 80	115	29.314	41.222	
M 90	130	42.525	59.801	
M 100	145	59.200	83.250	

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